The synthesis of SQ-14225-¹⁴C [N-[(S)-2-Methyl-3-mercaptopropanoyl-1-¹⁴C] -L-proline]

> M. Hasegawa, S. Ohyabu, T. Ueda and M. Yamaguchi Daiichi Pure Chemicals Co., Ltd. Tokaimura, Naka-gun, Ibaraki, Japan

SUMMARY

The preparation of SQ-14225-¹⁴C, anti-hypertensive drug, is described. The starting material, methacrylic acid-1-¹⁴C, was prepared in a high yield by carbonation of the corresponding Grignard reagent with ¹⁴CO₂. The final product was obtained from the acid through a four step synthesis with specific activity of 3.20 mCi/mmol. The overall radiochemical yield was 8.0% based on Ba¹⁴CO₃.

Key Words ; SQ-14225-¹⁴C, Carbonation, Grignard reagent, Methacrylic acid-1-¹⁴C

INTRODUCTION

SQ-14225, [N-[(S)-2-Methyl-3-mercaptopropanoyl]-L-proline] is a new anti-hypertensive drug which has been synthesized in Squibb & Sons Inc., USA (1). For use in metabolic studies, P. Egli of Squibb has synthesized SQ-14225-proline-¹⁴C (2). However we attempted to label the drug with ¹⁴C other than proline ring because L-proline-¹⁴C is extremely expensive as the starting material.

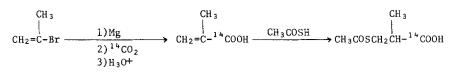
RESULTS AND DISCUSSION

In order to obtain the SQ-14225 labelled at the side chain, methacrylic acid-1-¹⁴C was chosen as the starting material. Urban (3) described 0362-4803/81/050643-08\$01.00 ©1981 by John Wiley & Sons, Ltd. Revised January 7, 1980 methacrylic acid-1-14C synthesis from H14CN according to the following scheme.

$$CH_{3}COCH_{3} \xrightarrow{H^{14}CN} (CH_{3})_{2}C^{-14}CN \xrightarrow{CH_{2}=C^{-14}CONH_{2}} \xrightarrow{CH_{2}=C^{-14}COOH} (CH_{3})_{2}C^{-14}CN \xrightarrow{CH_{2}=C^{-14}CONH_{2}} \xrightarrow{CH_{2}=C^{-14}COOH} (CH_{3})_{2}C^{-14}CN \xrightarrow{CH_{3}} CH_{3}$$

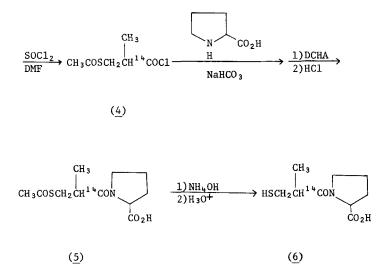
We have found, however, that his procedure was unsatisfactory since the yield was quite low due to polymerization by ¹⁴C-radiation. Thus we have attempted the synthesis of methacrylic acid-1-¹⁴C from Grignard reagent and ¹⁴CO₂ under a variety of reaction conditions, and found that the acid-1-¹⁴C could be obtained in a 70% yield with a specific activity of 3 mCi/mmol.

SQ-14225-¹⁴C was synthesized from the acid by the method of P. Egli (2). To methacrylic acid-1-¹⁴C was added an excess of thioacetic acid, and the solution was heated with stirring at 140°C for 2 h and distilled under reduced pressure to obtain 2-methyl-3-thioacetylpropionic acid-1-¹⁴C (<u>3</u>) in quantitative yield. The acid (<u>3</u>) was converted to its acyl chloride (<u>4</u>) which was then reacted with L-proline in water to afford a mixture consisting of two diastereomeric isomers. In order to isolate the desired (S,S)-isomer, dicyclohexylamine was added to the mixture, and the white precipitate formed was recrystallized from isopropyl alcohol. Pure (S,S)-isomer of (<u>5</u>) obtained (17.4% from <u>3</u>) from the salt by treatment with hydrochloric acid was converted to (<u>6</u>) with aqueous ammonia under an atmosphere of nitrogen in a 74.8% yield.



(2)

(1)



For the measurement of the optical purity of (5), we have found gasliquid chromatography to be most convenient. Thus, (5) was first converted to its methyl ester by treatment with CH_2N_2 and then was subjected to GLC using 1.5% OV-17 as a column at 180 °C. The gas chromatogram (Fig.1) showed two peaks of almost the same peak area. The retention time of the second peak was identical with that of authentic (5,5) (5) methyl ester. The mass spectra of each peak were virtually identical and consistent with that of authentic (5,5)(5) methyl ester. Thus, we have concluded that the first peak in Fig.1 corresponded to (R,S)-isomer and the second one desirable (5,S)-isomer. After being purified with dicyclohexylamine, it showed a single peak in the gas chromatogram. As compared with more conventional measurement of the optical rotations, the GLC method is highly advantageous in its high sensitivity.

In the course of hydrolysis, (5) to (6), the product was always contaminated by a few percent of the corresponding disulfide. We have found a simple procedure for the removal of the disulfide in which a column chromatography was utilized. Thus, with a column of silica gel and a mixed solvent of

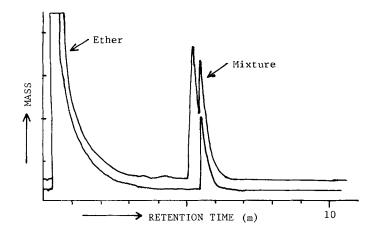


Fig. 1. Gas chromatograms of the mixture of methylated $(\underline{5})$ and the authentic sample $(\underline{5})$.

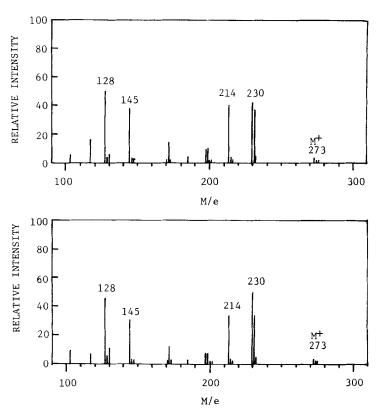


Fig. 2. Mass spectra of the second peak (top) and the authentic sample (5) (bottom).

chloroform : methanol : glac. acetic acid (90:5:1) containing 0.3% of 2-mercaptoethanol as an eluent, the disulfide was removed completely and the pure product (6) was recovered quantitatively.

EXPERIMENTAL

Melting points were uncorrected. Radioactivity was measured with an Aloka Model LSC 601 liquid scintillation spectrometer. Thin layer chromatography (TLC) was conducted with precoated silica gel glass plates (E. Merck 5714/0100) which were developed in the following solvent systems.

1) Chloroform : Methanol : Acetic acid (45:5:1 v/v)

2) Benzene : Acetic acid (3:1 v/v)

Spots were detected by UV light at 254 nm and by exposure to I₂ vapor. Radiochemical purity was determined on thin-layer chromatograms with an Aloka Model TRM-IB radiochromatogram scanner system. Authentic sample of SQ-14225 was supplied by Sankyo Co., Ltd., Tokyo. Nuclear magnetic resonance (NMR) spectra were taken on a Hitachi R-24B instrument in deuteriochloroform with tetramethylsilane as an internal standard. GC-MS were taken on a Hitachi RMU-6MG model using a 1 m, 3 mm i.d. glass column packed with 1.5% OV-17.

Methacrylic acid- $1-^{14}C$ (2)

Grignard reagent was prepared from 1.10 g (45 mmol) of magnesium turnings and 4.84 g (40 mmol) of 2-bromopropene in 150 ml of anhydrous tetrahydrofuran. Carbon dioxide-¹⁴C liberated from 3.77 g (382 mCi, 19.1 mmol) of barium carbonate-¹⁴C and 60% perchloric acid solution (20 ml) was introduced into 26.7 mmol of the Grignard reagent, and stirred at -30 - 40 °C for 1 h. Unreacted carbon dioxide-¹⁴C was purged by a nitrogen stream and was absorbed into 1M NaOH solution. To this mixture, 10 ml of 3M H₂SO₄ and 30 ml of ether containing 6.57 g (76.3 mmol) of cold methacrylic acid were added dropwise with cooling by an ice bath and after vigorous stirring for 1 h, the reaction mixture was extracted with ether (30 ml \times 3). The combined ether extract was washed with water, then dried (Na₂SO₄) and filtered. After removal of the ether, the residual oil was purified by distilling under reduced pressure to give (2), 258 mCi, 5.63 g (80.3 mmol) as a colorless oil.

2-Methyl-3-thioacetylpropionic $acid-1-{}^{14}C$ (3)

The acid (2), 258 mCi, 5.63 g (80.3 mmol) was added dropwise to 22.9 g of thioacetic acid with stirring under an atmosphere of nitrogen at 140 °C. The mixture was stirred for 2 h at the same temperature and excess thioacetic acid was evaporated <u>in vacuo</u> at 40 °C to leave an oily residue. The residual oil was distilled to give (<u>3</u>), 252 mCi, 12.70 g (78.4 mmol) : $125 \sim 127$ °C/1 mmHg. The purified (<u>3</u>) was estimated as having a radiochemical purity of greater than 99% by TLC and GLC. NMR (CDCl₃) δ 1.25 (d, 3H, <u>J</u>=7Hz, -CH-), 2.30 (s, 3H, CH₃COS-), 2.75 (m, 1H, -CH-), 3.10 (d, 2H, -CH₂-CH-), <u>CH₃</u> 11.20 (s, 1H, -CH-COO<u>H</u>). <u>CH₃</u>

$2-Methyl-3-thioacetylpropanoyl chloride-1-{}^{14}C$ (4)

To 9 ml of thionyl chloride containing 0.4 ml of dimethylformamide was added gradually (<u>3</u>), 252 mCi, 12.70 g (78.4 mmol) with stirring under an atmosphere of nitrogen at 40 °C. The mixture was stirred for 2 h at the same temperature and excess thionyl chloride was evaporated in vacuo at 30 °C, to leave an oily residue. The residual oil was distilled to give (<u>4</u>), 13.20 g (73.0 mmol) : bp 85 °C/9 mmHg.

N-[(S)-2-Methyl-3-thioacetylpropanoyl-1-¹⁴C]-L-proline (5)

L-Proline, 11.50 g (94.8 mmol) was dissolved in 45 ml of distilled water

648

containing 12.30 g (146 mmol) of sodium bicarbonate and 13.20 g (73.0 mmol) of (4) was added dropwise with vigorous stirring at 0 °C. After the addition was complete, the ice bath was removed and the mixture was stirred for 2 h at room temperature with occasional addition of sodium bicarbonate to keep the pH 6.7. The pH of the mixture was adjusted to 2.4 by addition of concentrated hydrochloric acid and the mixture was extracted with methylene chloride. The combined methylene chloride extract was washed twice with water, then dried (Na2SO4) and filtered. After removal of methylene chloride, the residual oil was dissolved in 20 ml of ether. To this solution was added gradually 27 ml of dicyclohexylamine with stirring at 0 °C and the precipitate formed was collected by filtration, washed with ether and recrystallized from isopropyl alcohol. To the mother liquor was added 0.31 g of cold (5) and a second crop of crystals was recovered. The crystals were combined and dissolved in 20 ml of water. To the solution was added 3 ml of concentrated hydrochloric acid and extracted with methylene chloride. The combined methylene chloride extract was washed with water, dried (Na₂SO₄) and evaporated to give (5), 44.1 mCi, 3.99g (15.4 mmol), mp 80 \sim 81.5 °C. The radiochemical purity was shown to be 99% by radio-thin layer chromatography on silica gel with chloroform : methanol : acetic acid (45:5:1 v/v) as a developing solvent and its optical purity was also shown to be 99% by GLC. NMR (CDC13) δ 1.30 (d, 3H, J=7Hz, -CH-),

2.35 (s, 3H, $C\underline{H}_{3}COS-$), 2.75 (m, 1H, $-C\underline{H}_{-}$), 3.10 (d, 2H, $-C\underline{H}_{2}-CH-$), CH₃ 4.60 (t, 1H, $\underline{J}=5Hz$, -N). <u>H</u> COOH

N-[(S)-2-Methyl-3-mercaptopropanoyl-1-1+C]-L-proline (6)

To (5), 44.1 mCi, 3.99 g (15.4 mmol) dissolved in 7.7 ml of oxygen-free distilled water was added dropwise 6 ml of 28% aqueous ammonia with stirring under an atmosphere of nitrogen at 0 °C. After addition was complete, the ice

bath was removed and then stirred for 1 h at room temperature. The pH of the mixture was adjusted to 7.5 by addition of concentrated hydrochloric acid and the mixture was washed twice with methylene chloride. The aqueous layer was acidified with concentrated hydrochloric acid and extracted with methylene chloride. The combined methylene chloride extract was washed with water, dried (Na₂SO₄) and the solvent evaporated. The residual oil was purified with a column of 60 g of silica gel using chloroform : methanol : acetic acid : 2-mercaptoethanol (90:5:1:0.3 v/v) as an eluent. The resulting colorless oil was recrystallized from ethyl acetate — n-hexane to give ($\underline{6}$), 33 mCi, 2.25 g (10.4 mmol) as prisms, mp 108 \sim 110 °C : specific activity, 3.20 mCi/mmol. The purified ($\underline{6}$) was estimated as having a radiochemical purity of greater than 99% by thin-layer chromatography (TLC) and reversed dilution analysis. NMR (CDCl₃) δ 1.20 (d, 3H, \underline{J} =7Hz, -CH-), 2.70 (m, 1H, -CH-), 3.10 (d, 2H, -CH₂-CH₃) CH_3

CH-), 4.60 (t, 1H, $\underline{J}=5Hz$, -N). CH₃ \underline{H} COOH

ACKNOWLEDGEMENTS

We are indebted to Dr. H. Shindo of Sankyo Co., Ltd., Tokyo for his kind advices and discussions.

REFERENCES

- 1. Ondetti M.A., Rubin B. and Cushman D.W. Science. 196, 441 (1977).
- 2. Egli P. Personal communications for Squibb.
- 3. Urban J. Collect. Czechoslov. Chem. Commun. 24, 4050 (1959).